




-  Loctite '271' Adhesive Sealant (92-809819)
-  30W 4-Cycle Engine Oil (92-97959)
-  2-4-C w/Teflon (92-850736A1)

**A** - Torque nut to 120 lb-in and then back off 1/4 turn.  
**B** - Torque nut to 20 lb-ft

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710T20	SWIVEL BRACKET ASSEMBLY	1		
2	26	87735	OIL SEAL (LOWER)	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	25	33504	O-RING	1		
6	22	74036	GREASE FITTING	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER	1		
9	10	78689	SCREW (7/16-20 X 7-1/2 IN.)	2		
10		77326	MOUNT	2		
11	12	66921	WASHER	2		
12	12	814432	WASHER	2		
13	11	826710 15	NUT	2		
14		92876A10	STEERING LINK ASSEMBLY	1		
15	10	14000	SCREW (3/8-24 X 1-1/4 IN.)	1		
16	11	826709113	NUT	2		
17	12	37828	WASHER	2		
18	17	67706A55	SWIVEL PIN AND STEERING ARM	1	(CARBON STEEL)	
18	17	826432A 2	SWIVEL PIN AND STEERING ARM	1	(STAINLESS STEEL)	
19		86580A 1	BOTTOM YOKE	1		
20	53	67684	RETAINING RING	1		
21		88882 1	BUMPER	1		
22	10	64014	SCREW (1/4-28 X 1/2 IN.)	2		
23		821180A 6	TRIM SENDER ASSEMBLY	1	(NON DIGITAL)	
24	10	852368	SCREW	2		
25	13	26996	LOCKWASHER	2		
26	12	89302	WASHER	2		
27	54	816311T	STA STRAP	1		
28		99630 1	STRIKER PLATE	2		
29	13	58643	LOCKWASHER	2		
30	11	46335	NUT	2		
31		NSS	DECAL-SERIAL NUMBER OVERL	1		1